

High-silica glass tubes are designed for casting microwires with a core of refractory metals using the Ulitovsky-Taylor method. Utilizing high-silica glass tubes allow to produce a microwire with a core thickness of 200 to 1  $\mu$ m by pulling a microwire from a molten metal.

The glass shell of the microwire has several functions:

- electrical insulation,
- chemical resistance
- added stiffness to the microwire coil

High-silica glass is a glass with a high content of  $SiO_2$  ( $SiO_2 = 92\%$ ) obtained by leaching sodium borosilicate glass and subsequent sintering of a porous skeleton. The glass obtained in this way has the necessary viscosity in the operational interval of the casting process at the melting point of platinum (1770  $^{\circ}$  C) and has good adhesion to the metal.

| Outer tube diameter, mm   | 7,5 - 10,5        |
|---|-------------------|
| Tube wall thickness, mm   | 0,9 - 1,2         |
| Tube length, mm   | 150 or 260        |
| Temperature coefficient of linear expansion in the range 20-300 $^{0}$ C, $10^{-7}$ Celsium <sup>-1</sup> | 12 - 14           |
| Heat resistance, not less than <sup>0</sup> C   | 850               |
| Density, g / cm <sup>3</sup>  | 2,18              |
| Viscosity, poise  | $10^3 - 10^{3,6}$ |